FORYARD
OPTOELECTRONICS

SMD

FYLS – 3528PGC

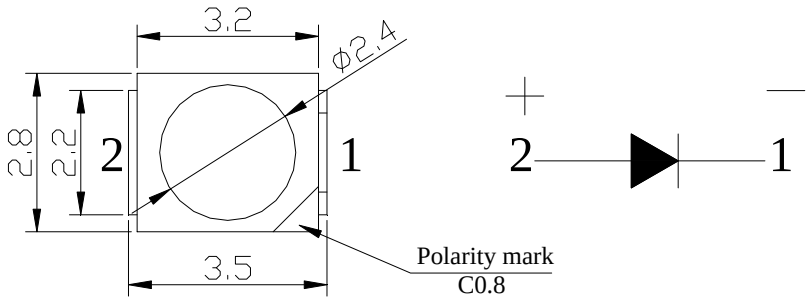
Features:

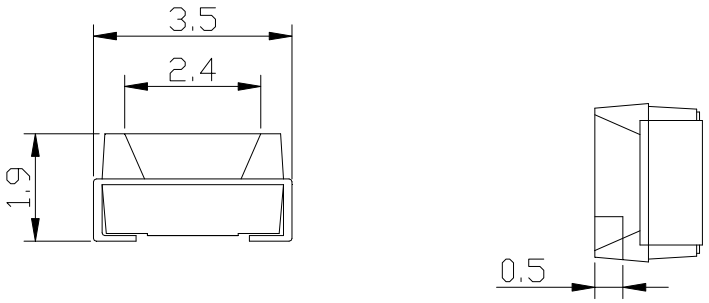
- Single color
- Suitable for all SMT assembly and solder process.
- Available on tape and Reel.
- Package : 2000pcs/ Reel.

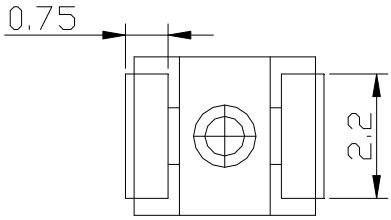
Description.

- The green source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide pure green Light Emitting Diode.
- It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.
- All devices equipment and machinery must be electrically grounded.

Package Dimensions







Notes:

1. All dimension units are millimeters（Inches）
2. All dimension tolerance ±0.2mm unless otherwise noted.
3. An epoxy meniscus may extend about 1.5mm down the leads.

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Selection Guide

Part No.	Dice	lens type	IV(mcd)@20mA		Viewing Angle
			Min	Typ	$2\theta_{1/2}$
FYLS-3528PGC	Green(InGaN)	Water clear	—	1500	120

Electrical/Optical Characteristics at Ta=25 ˚c

Symbol	Parameter	Device	min.	typ.	units	test conditions
λd	Dominate wavelength	Green	515	520	nm	IF=20mA
VF	Forward Voltage		3.0	3.2	V	IF=20mA
IR	Reverse Current			5	μA	VR=5V
C	capactiance			100	PF	VF=0V,f=1MHZ

Absolute Maximum Ratings At= 25 ˚c

Parameter	White	Units
Power dissipation	120	mW
DC Forward Current	30	mA
Peak Forward Current(1)	100	mA
Reverse Voltage	5	V
Operating/storage Temperature	-40℃ to +85℃	

Note:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

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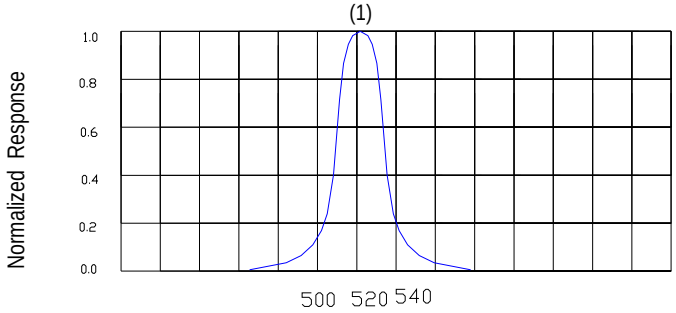
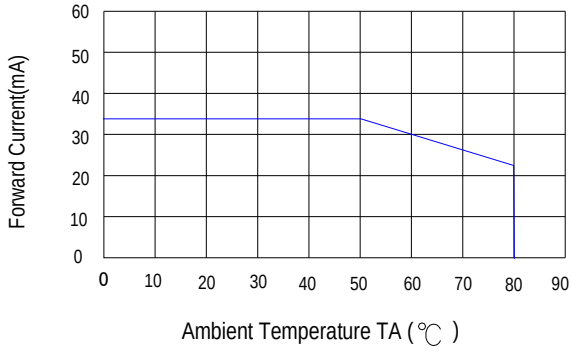
Typical Electrical / Optical Characteristics Curves(Ta=25℃ Unless Otherwise Noted)

(1)

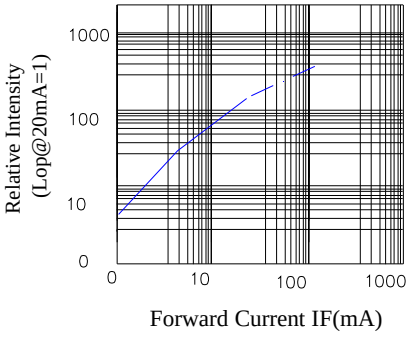


(1)peak@520nm/pure green

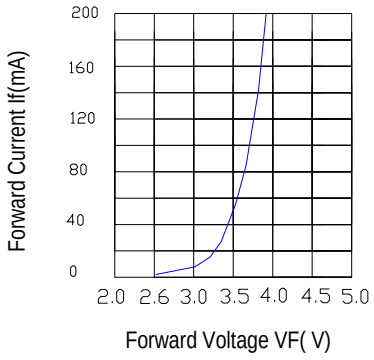
Forward Current Derating Curve



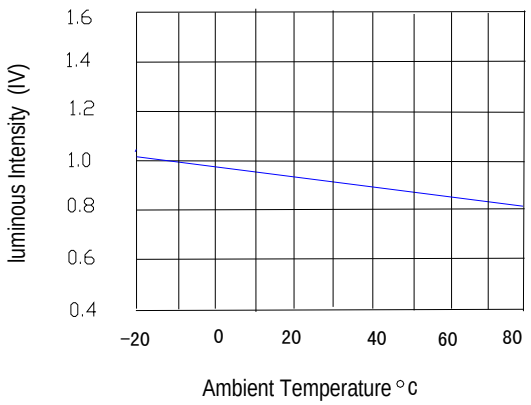
Relative Luminous intensity
vs Forward current



Forward Current vs.Forward Voltage



luminous Intensity Vs.Ambient Temperature °C



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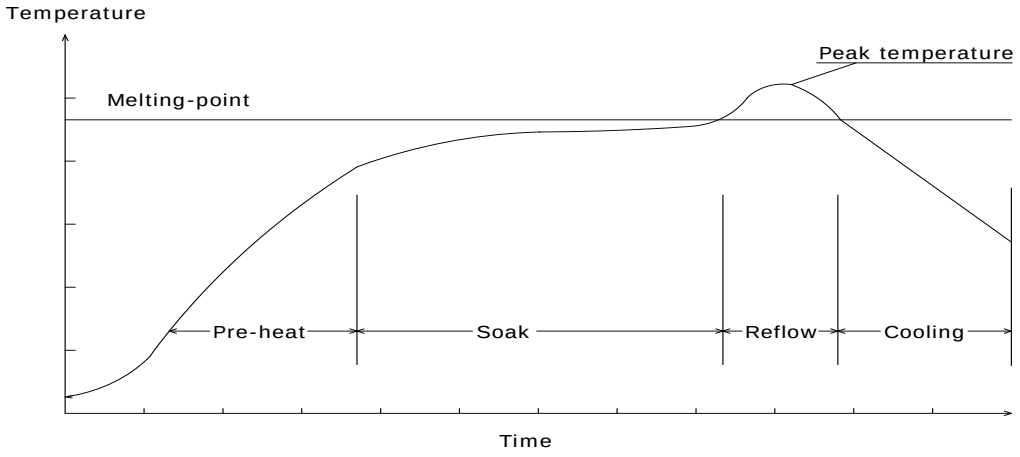
Precautions for use:

1. Suggest the LEDs should be kept between 5℃ and 30℃and 60%RH or less before opening the package, The max. storage period before opening the package is 1 year.
2. After opening the package, the LEDs should be kept at 30℃/35%RH or less, and it should be used within 1 hours. In the event of incomplete usage, it is advised that user preheat the remaining devices at 60±5℃ for 12 hours prior to use.
3. The temperature of manual of soldering not more then 300℃ within 2 sec. The temperature of Reflow soldering not more then 260℃ within 2 sec, should not be done more than twice. When soldering, don't tress on LEDs during heating. After soldering, don't warp the circuit board.
4. Repair should not be done after the LEDs have been soldered. When repair is unavoidable, double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will be damaged by repair or not.

(1) Reflow soldering

Temperature profile



Solder=Sn63-Pb37	Solder= Pb-Free
Average ramp-up rate:4℃/sec.max	Average ramp-up rate:4℃/sec.max
Peak preheat temperature:100-150℃	Peak preheat temperature:100-150℃
preheat time:100seconds.max	preheat time:100seconds.max
ramp-down rate:6℃/sec.max	ramp-down rate:6℃/sec.max
Peak temperature:230℃	Peak temperature:250℃
Time within 5℃ of actual peak temperature=10 sec. max	Time within 5℃ of actual peak temperature=10 sec. max
Duration above 183℃ is 80 sec. max	Duration above 217℃ is 80 sec. max

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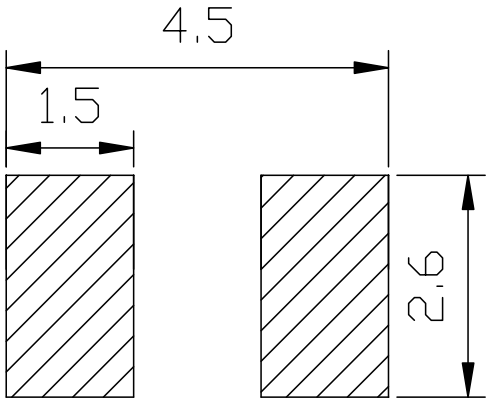
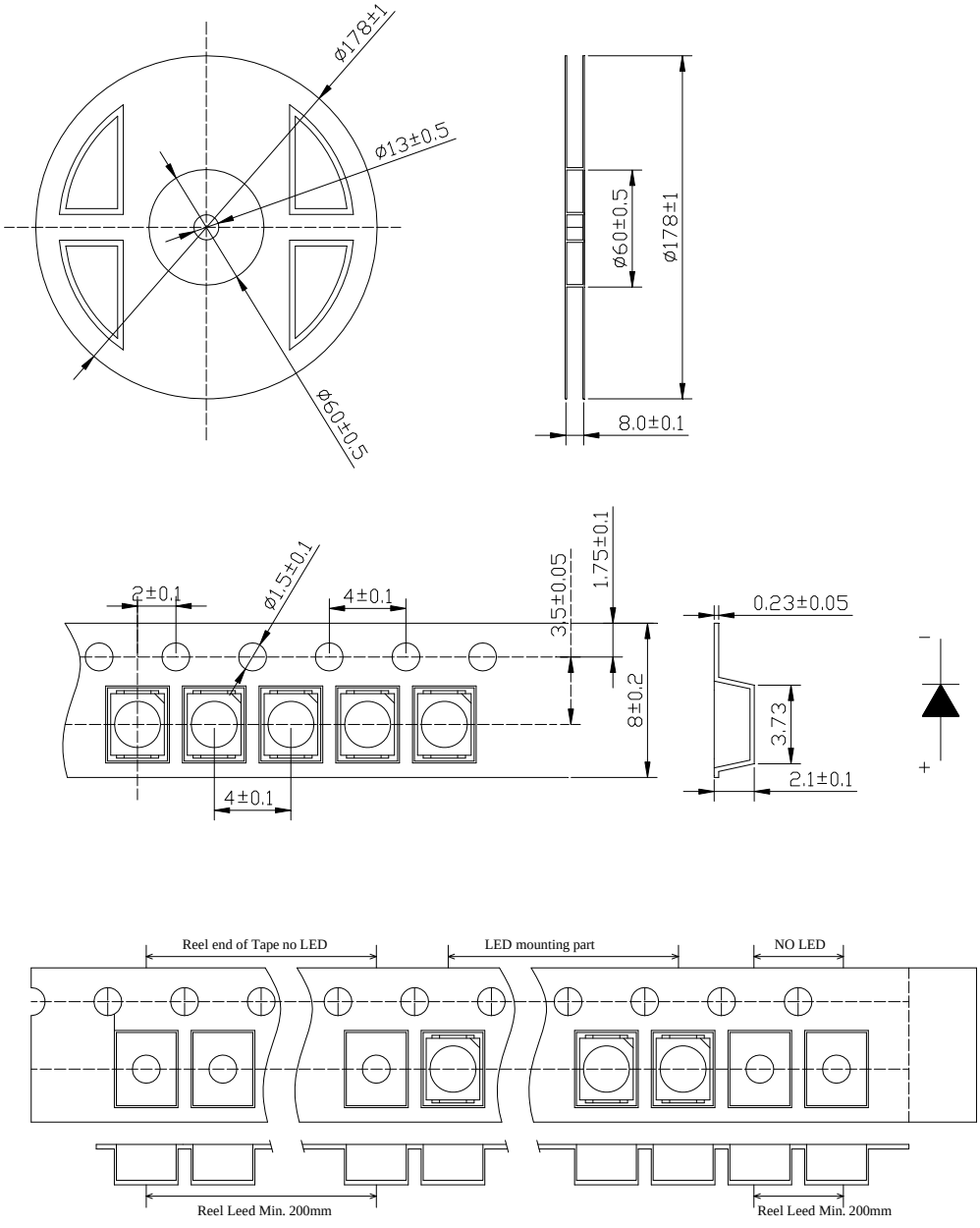
Recommended Soldering Pattern(Unit:mm)



Taping Dimension (Unit:mm)



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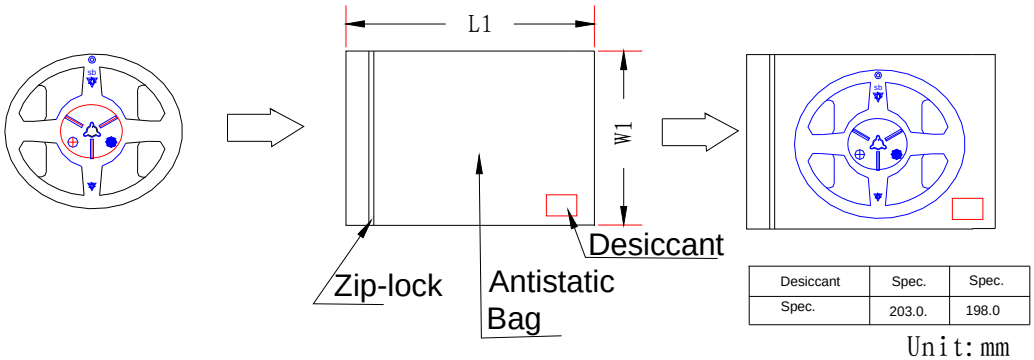
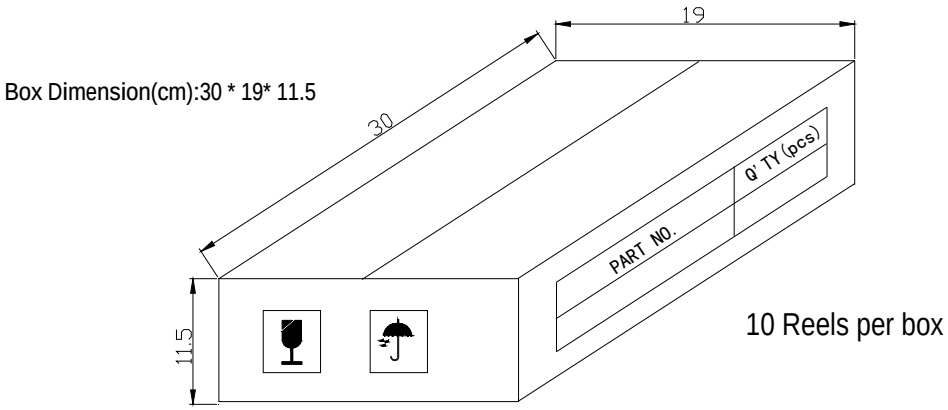
◆ Packing and Shipping Spec.



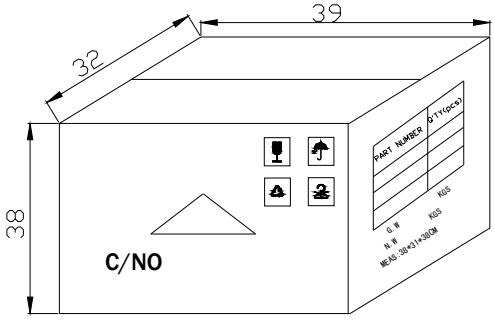
Desiccant	Spec.	Spec.
Spec.	203.0.	198.0



Box Dimension(cm):30 * 19* 11.5

10 Reels per box

CARTON
Dimension(cm):39*32*38



6boxs/carton
0603B/0603/0805:
4000pcs*10Reels*6boxs

0805B/1206B/1206/1210/1204:
3000pcs*10Reels*6boxs*

3528:2000pcs*10Reels*6boxs
5050:1000pcs*8Reels*6boxs